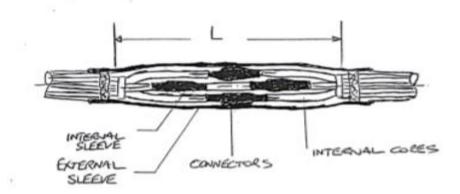


FDKES 10 - Instructions

- 1. Remove outer insulation for length L in the table.
- 2. Insert the outer heat shrink sleeve on one side of the cable.
- 3. Remove the core insulation for a length that allows for placing the connectors.
- 4. Insert the internal heat-shrink sleeves on one side of the individual cores.
- 4. Make connections with the appropriate connector.
- 5. Place the internal heat-shrink sleeves on the connectors, and then proceed to shrink.
- 6. Apply the mastic tape on the cable connections.
- 7. Centre the outer heat shrink sleeve on the junction and shrink starting from the centre, proceeding towards the ends.
- 8. Use the heater in a continuous movement so as to avoid localised burning.
- 9. Wait for the joint to cool before energizing cable.

DESCRIPTION	mm2	L mm
FDKES 10	4 X 1.5 4 X 2.5	150



RFE Unit 19 Oak Road Business Park, Western Industrial Estate, Dublin 22 Telephone: 01 4659010 email: <u>sales@rfe.ie</u>